

- Subject : Spare rudders
- Effectivity : Type LS8, all variants
- Accomplishment : In case a spare rudder is needed
- Reason : Spare rudder: For simplification only the method of construction certified with the variants with commercial designation LS8-sc and -tc (ser. No. 8474 and from 8527 on) will also be used to produce spare parts.
- Instructions : Rudder: For production of spare rudders from Part. No. 28531 on the method of construction used for the variants with commercial designation LS8-sc and -tc will be used (see notice of production change AM LS8-1 Instruction 1). These rudders are constructed from Glasfibre-fabric with PVC foam core instead of Aramid-fibre-fabric with Rohacell foam core. This change is already listed in the LS8 repair manual.  
The part no. features a 2 in front of the actual part no. to identify the rudder as a spare part from the new version e.g. 28531.  
When using such a spare rudder for variant LS8 the limit control surface moment and weight data for the rudder will be changed, see MM LS8 page 5-2 issued June 2016 TM 8024.
- Material : Spare rudder if needed
- Weight and balance : Execute a new weight and balance
- Remarks : 1. EASA countries: The actions have to be performed according to the regulations of the Part M in an approved maintenance organisation and released according to M.A.801.  
2. Non EASA countries: The actions have to be performed in a licensed workshop. All instructions are to be inspected and entered in the aircraft logs by a licensed inspector.

Bruchsal, date:  
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