DG Flugzeugbau GmbH 76646 Bruchsal	Technical note page 1 from 1 No. 500/04
Subject :	Bulkheads of the C.G. tow hook
Effectivity	Instructions 1 and 2: DG-500 all variants (sailplanes and motorgliders), all ser. No.'s. Instruction 3: Ser. No.'s 5E1 up to 5E23
Accomplishment	Instruction 1: Prior to next winch launch Instructions 2 and 3: Mandatory latest March 31.2012
Reason	Damage of the bulkheads of the C.G. tow hook and their glued joints to the fuselage shell has been reported.  This damage may be due to a wheel up landing. If this damage is not detected, the glued joint may later fail completely during a winch launch.  To overcome this potential loss of safety the bulkheads must be reinforced to minimize the risk of damage after a wheel up landing.
Instructions :	<ol> <li>Check the bulkheads of the C.G. tow hook according to working instruction No. 1 for TN500/04. In case of damage instruction 2 must be performed immediately.</li> <li>Reinforce the bulkheads of the C.G. tow hook according to working instruction No. 1 for TN500/04.</li> <li>Ser. No.'s 5E1 up to 5E23: exchange the C.G. tow hook access cover.</li> </ol>
Material	Working instruction No. 1 for TN500/04 2 GFRP-reinforcement plates 5R308 Ser. No.'s 5E1 up to 5E23: tow hook access cover 5RU32/7 Epoxy resin/hardener Momentive EPIKOTE TM Resin MGS LR 285 with EPIKURE TM Curing Agent MGS LH 286 Cotton flocks Glasfibre fabric Interglas 92140 FK144

Weight and balance

: influence negligible

Remarks

: Instruction No. 1 may be executed by the pilot/owner himself and is to be inspected and entered in the aircraft logs by a licensed inspector at the latest with the next annual inspection.

Instructions No. 2 and 3:

- 1. EASA countries: The actions have to be performed in a Part -145 approved organisation, or in a Part M, Subpart F approved organisation according to the regulations of the Part M and released according to M.A.801.
- 2. Non EASA countries: The actions have to be performed in a licensed workshop. All instructions are to be inspected and entered in the aircraft logs by a licensed inspector.

Bruchsal, date: 30.08.2011

Wilhelm Dan

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Modifications approved by EASA Date 22.09.2011

under Approval No. 10036611