

1. Without drilling into the fuselage structure, drill 2 dia. 9 mm holes in the positions seen below in Photo 1.
2. Rivet in 2 RIVTI Rivet Nuts M6 N0310 steel countersunk heads.
3. Screw in the backrest with 2 M6x16 DIN 965 4.8 BIC screws and 15 x M6 MS NI NR4157 cup washers.
4. Remove the head rest from seat (screwed connection) and install a head cushion 8R80/2 to the seat back.
When removing the seat back reinstall the headrest.

