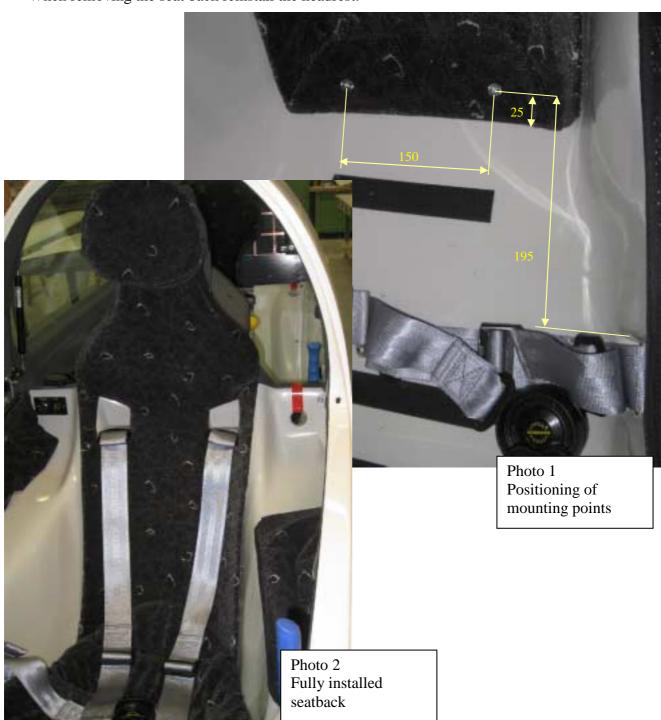
- 1. Without drilling into the fuselage structure, drill 2 dia. 9 mm holes in the positions seen below in Photo 1.
- 2. Rivet in 2 RIVTI Rivet Nuts M6 N0310 steel countersunk heads.
- 3. Screw in the backrest with 2 M6x16 DIN 965 4.8 BIC screws and 15 x M6 MS NI NR4157 cup washers.
- 4. a) DG-1000 from ser. no. 10-19 on: Remove the headrest 8R80/2 from the holder on the rear instrument panel cover (fixed with Velcro) and fix to the seat back. When removing the seat back reinstall the head cushion at holder.
  - b) DG-1000 up to ser. no. 10-18: Remove the head rest from seat (screwed connection) and install a head cushion 8R80/2 to the seat back.

When removing the seat back reinstall the headrest.



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