

1. Without drilling into the fuselage structure, drill 2 dia. 9 mm holes in the positions seen below in Photo 1.
2. Rivet in 2 RIVTI Rivet Nuts M6 N0310 steel countersunk heads.
3. Screw in the backrest with 2 M6x16 DIN 965 4.8 BIC screws and 15 x M6 MS NI NR4157 cup washers.
4. a) DG-1000 from ser. no. 10-19 on: Remove the headrest 8R80/2 from the holder on the rear instrument panel cover (fixed with Velcro) and fix to the seat back. When removing the seat back reinstall the head cushion at holder.  
b) DG-1000 up to ser. no. 10-18: Remove the head rest from seat (screwed connection) and install a head cushion 8R80/2 to the seat back.  
When removing the seat back reinstall the headrest.

