

0 General

0.1 Manual amendments

No.	Page	Description	Date
1	0.5, 0.6, 4.14-4.16 diagrams 7, 11, 12	Manual revision TN 413/2	September 2003
2	0.6, diagrams 1 and 11	Manual revision TN 413/3	May 2004
3	0.4, 0.6, 1.9, diagram 7	Landing gear / over centre lock in extended position TN 413/7	Nov. 2004
4	0.4, 0.5, 0.11, 2.6, 6.2, 6.4, 7.1	Manual revision TN 413/8	January 2005
5	0.4 - 0.6, 0.10, 1.9, 1.10, 4.7-4.9, diagrams 17, 18	landing gear positive locking device TN1000/13	February 2008
6	0.4, 0.6, 0.10, 1.14 diagram 6a	ÄM 1000-02 Fin ballast tank valve and handle	March 2008
7	0.4, 0.5, 0.6, 1.2, 2.6, 4.2, 6.2, diagrams 3, 9, 11, remove page 2.7	Manual revision TN1000/16	May 2008

0.2 List of effective pages

Section	page	issued	replaced/	replaced/	replaced/
0	0.1	March 2002			
	0.2	see manual amendments			
	0.3	"			
	0.4	"			
	0.5	"			
	0.6	"			
	0.7	March 2002			
	0.8	"			
	0.9	"			
	0.10	"	Febr. 2008	March 2008	
	0.11	"	January 2005		
	0.12	"			
1	1.1	March 2002			
	1.2	"	May 2008		
	1.3	"			
	1.4	"			
	1.5	"			
	1.6	"			
	1.7	"			
	1.8	"			
	1.9	"	Nov. 2004	Febr. 2008	
	1.10	"	Febr. 2008		
	1.11	"			
	1.12	"			
	1.13	"			
	1.14	"	March 2008		
	1.15	"			
	1.16	"			
	1.17	"			
2	2.1	March 2002			
	2.2	"			
	2.3	"			
	2.4	"			
	2.5	"			
	2.6	"	January 2005	May 2008	
	2.7	"	removed May 2008		

0.2 List of effective pages (continued)

Section	page	issued	replaced/	replaced/	replaced/
3	3.1	March 2002			
	3.2	"			
	3.3	"			
	3.4	"			
4	4.1	March 2002			
	4.2	"	May 2008		
	4.3	"			
	4.4	"			
	4.5	"			
	4.6	"			
	4.7	"	Febr. 2008		
	4.8	"			
	4.9	"	Febr. 2008		
	4.10	"			
	4.11	"			
	4.12	"			
	4.13	"			
	4.14	"	Sept. 2003		
	4.15	"	Sept. 2003		
	4.16	"	Sept. 2003		
	4.17	"			
5	5.1	March 2002			
	5.2	"			
6	6.1	March 2002			
	6.2	"	January 2005	May 2008	
	6.3	"			
	6.4	January 2005			
7	7.1	March 2002	January 2005		
8	8.1	March 2002			
9	9.1	March 2002			

0.2 List of effective pages (continued)

diagram	issued	replaced/	replaced/	replaced/
1	Nov. 2001	May 2004		
2	Nov. 2001			
3	Nov. 2001	May 2008		
4	Nov. 2001			
5	Nov. 2001			
6	Nov. 2001	March 2008	March 2008	Not valid for 10-101, and from 10-128 on March 2008
7	Nov. 2001	Sept. 2003	Nov. 2004	
8	Nov. 2001			
9	Nov. 2001	Jan. 2007		
10	Nov. 2001			
11	Nov. 2001	Sept. 2003	May 2004	May 2008
12	Nov. 2001	Sept. 2003		
17	Febr. 2008			
18	Febr. 2008			
5SEP34	25.01.90			
5SEP50	17.12.98			
5V18	14.10.94			
10FW2	5.10.99			

1.2 Elevator control and trim system

1.2.1 Control system

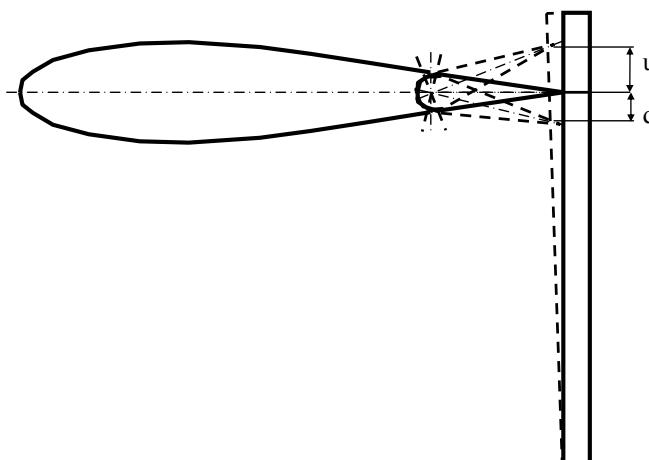
see diagram 1

1.2.2 Elevator deflections and tolerances

up: 27° $u = 77$ up to 79 mm (3.03 up to 3.11)
 down: 21° $d = 61$ up to 63 mm (2.40 up to 2.48)
 measured at 168 mm (6.61 in.) from hinge axis which is directly at the edge of the cut out for the rudder

Measurement:

- Hold a measuring stick with one end on the floor, the stick must be vertical when touching the elevator trailing edge.
- Set the elevator to zero by using a pattern. A drawing for the zero-pattern 10V99 is available from the manufacturer.
- Mark the 0-point on the stick.
- Then measure the up and down deflections according to the sketch.



1.2.3 Elevator stops

The elevator stops are located at the rear control column and can be adjusted with a 10 mm open end wrench.

2.4 Inspection procedure for increase of service time

1. General

The results of fatigue tests of wingspan sections have demonstrated that the service time of GFRP/CFRP gliders and motorgliders may be limited to 12000 hours, if for each individual glider (in addition to the obligatory annual inspections) the airworthiness is demonstrated according to a special multi-step inspection program particularly with regard to the service life.

2. Dates

When the glider has reached a service time of 3000 hours, an inspection must be done in accordance with the inspection program mentioned under point 3. If the results of this inspection are positive or if any defects found have been duly repaired, the service time of the glider is extended by another 3000 hours to a total of 6000 hours (first step).

The above inspection program must be repeated when the glider has reached a service time of 6000 hours. If the results of this inspection are positive or if any defects found have been duly repaired, the service time of the glider is extended to 9000 hours (second step).

When the glider has reached a service time of 9000 h the above inspection program must be repeated. If the results of the inspection are still positive, or if any defects found have been duly repaired, the service time may be extended to a total of 10000 hours (third step).

Proceed analogous when reaching 11000 hours (4. step).

3. Ask the manufacturer for the necessary inspection document.

When you request the inspection document, the following data should be submitted: Model/Type, Registration, Serial Number and the operating hours at which the inspection will be performed. A charge will be made for the inspection document.

4. The inspection must only be done by the manufacturer or by a licensed repair station or inspector.

5. The results of the inspections have to be recorded in an inspection test report wherein comments are required for each inspection instruction. If the inspections are done outside the manufacturer's facilities, a copy of the records must be sent to the manufacturer for his evaluation and information.

4.2 Replacement of control circuit cables

The following cable connections are approved:

3.2 mm dia. control cable construction 7x19 with Nicopress-sleeves 28-3-M Copper and tool No. 51-M850 or 63-V-XPM or 64-CGMP where the M groove is to be used. The above applies to the rudder cables and the tow release cable. The cable for the rudder pedal adjustment and the fin tank valve are 1.6 mm dia. control cable construction 7x7 with Nicopress-sleeves 28-1C Copper and the C groove for tool 64-CGMP should be used.

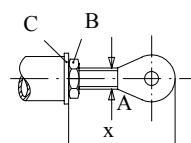
Attachment of the Nicopress sleeves should only be done using the respective tool. All the procedures and checks noted by the tool manufacturers should be followed.

Please refer to aircraft inspection and repair FAA AC 43.13-1 A.

Note: Control cables according to MIL-W-83420 I/A (was MIL-W-1511A) or ISO 2020 (was LN 9374) should be used.

4.3 Adjustment and servicing of the control circuit

- a) In all cases, new self locking nuts DIN985-8zn or LN 9348 should be used.
- b) Bolts which are not secured with locking nuts have to be secured with Loctite 243. Before installing the bolt clean the thread and the inside thread. Apply only 1 drop of Loctite on the bolt thread. Too much Loctite may cause damage when you try to loosen the bolt again.
- c) With all adjustment work, it should be ensured that the rod ends are not screwed out too far from the pushrod - see sketch below for allowable max. distances for the two sizes used.



A	max. of x	
	mm	inch
M 6	36	1.4
M 8	60	2.36

Note: All lock nuts (B) are secured by a spring washer (C) DIN 6798 I. Be careful not to loose that washer!

Compass

Manufacturer	Type	Certification No.
PZL	B - 13	FD 19/77
Ludolph	FK 16	10.410/3
Airpath	C 2300	
Hamilton	H I 400 46 MFK 1	TSO C 7c Type 1 (only as additional equipment.)

The compass should be compensated in the A/C. A deviation table must be installed if deviation is more than 5°.

VHF transceiver

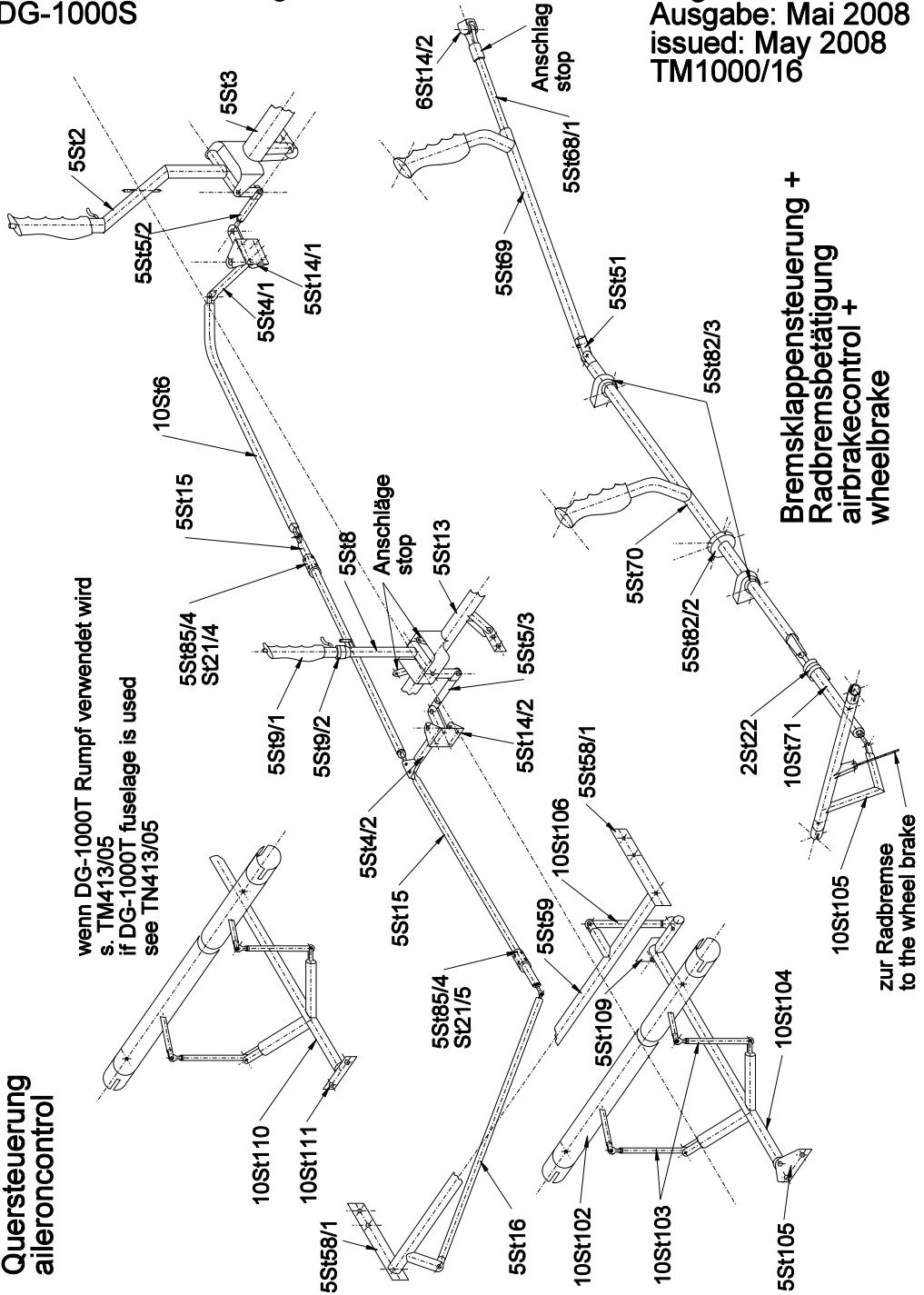
Manufacturer	Type	Certification No.
Dittel	FSG-40 S	10.911/45
	FSG-50	10.911/71
	FSG-60 M	10.911/72
	FSG-70,71 M	10.911/81
	FSG-90	10.911/98JTSO
	FSG 2T	LBA.0.10.911/103JTSO
Becker	AR 3201-(1)	10.911/76
	AR 2008/25 (A)	10.911/48
Filser	AR 4201	JTSO-2C37 D, ED-23A
	ATR 720 A	10.911/74
	ATR 720 C	10.911/83
	ATR 600	LBA.0.10.911/106JTSO
	ATR 500	LBA.0.10.911/113JTSO
	ATR 833	EASA.210.0193

or other instruments certified for aircraft use according to TSO or JTSO or ETSO standards may be installed.

Note: Only radios with diameter 58mm (2 1/4 in.) can be installed at the assigned place in the console below the instrument panel.

Steuerung im Rumpf controls in the fuselage DG-1000S

Quersteuerung aileron control

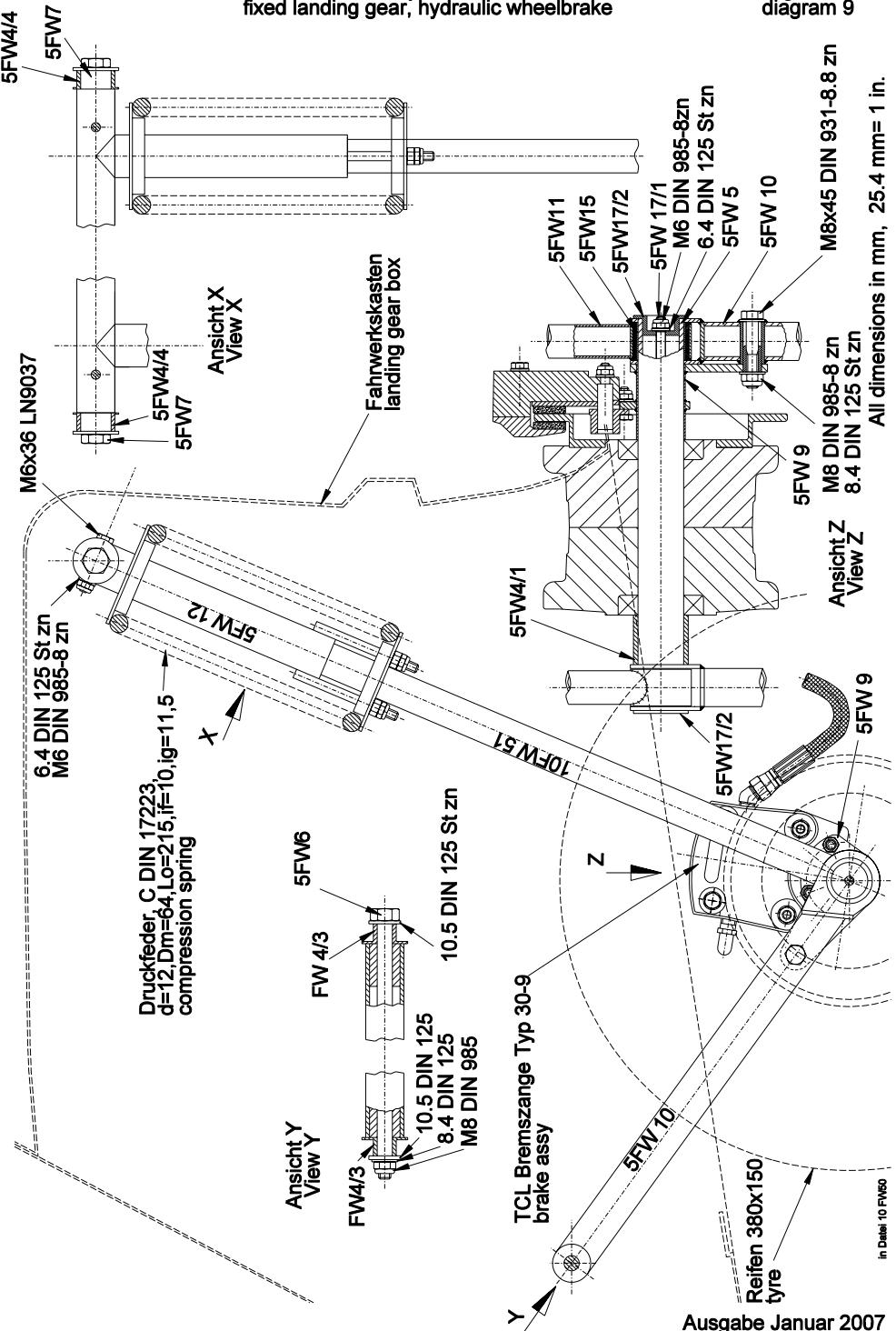


**Diagramm 3
diagramm 3
Ausgabe: Mai 2008
issued: May 2008
TM1000/16**

wenn DG-1000T Rumpf verwendet wird
s. TM413/05
if DG-1000T fuselage is used
see TN413/05

Festes Fahrwerk, hydraulische Radbremse
fixed landing gear, hydraulic wheelbrake

Diagramm 9 diagram 9



Ausgabe Januar 2007
issued January 2007

placards DG-1000S

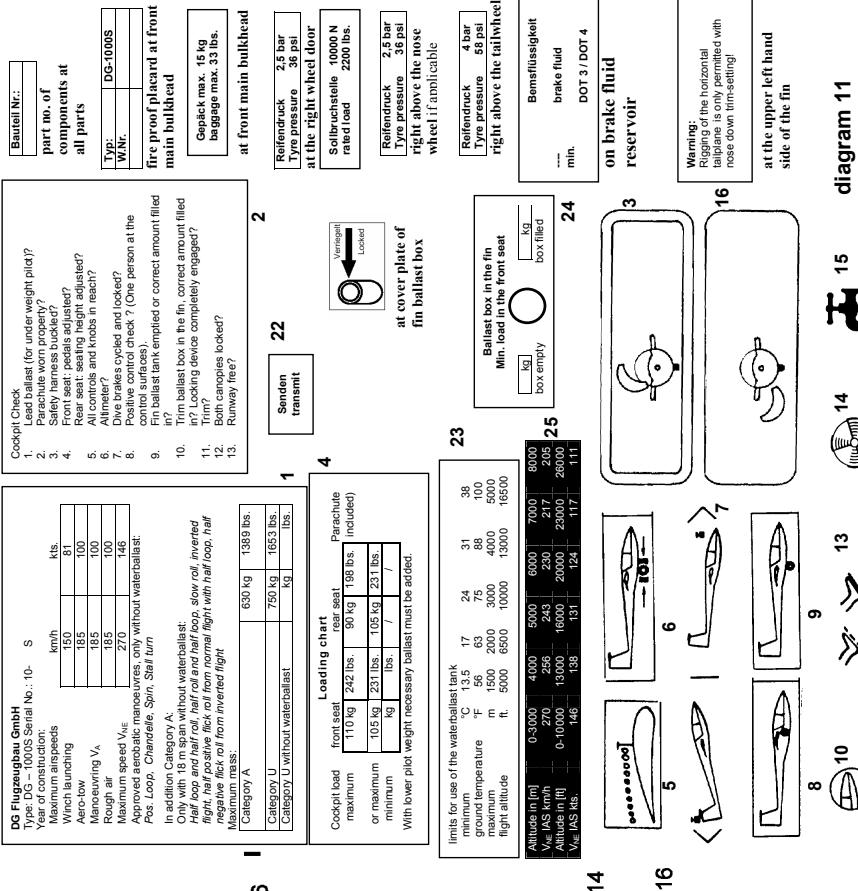


diagram 11
issued May. 2008